



TORQUE SPECS:

Ensure all clamps are tightened to correct torque specs. Using a torque wrench is recommended. This is important to maintain correct tip and exhaust pipe positioning.

Flat Band Clamps (Tip Section) - Tightened to 50 FT LBS of Torque:



Compression Clamp (Mid Section) – Tighten to Min 40 FT LBS of Torque:

