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Installation Instructions 4-30-24

SRT-2019-BMPR

Spyder SRT-2014-2019 Front Bumper Skid Plate

Steps needed to install your Front Bumper Skid Plate.



1.- We show the installation on a lift to simplify the instructions. Using wheel jacks or ramps will be required. Practice safe methods to make sure your Spyder, once lifted, is secure so as not to fall off jack or ramps.

First remove the two plastic panels on the underside of the RT as shown that rest behind the lower plastic skid plate. Remove the push pins to remove those two panels on both sides. Using a T-27 remove the remaining screws from those panels. Using a T-20 Torx Wrench remove the plastic skid plate screws as shown and remove the skid plate.



2.- Once the panels are removed then locate the two frame bolts shown below each side. Remove the OEM nut and then the bolts. Once removed take the new flanged bolts supplied and reinstall the bolts just as they were removed. Take our new Hex Spacer nut provided and with medium / Blue Loctite on the threads, tighten down the Hex Spacer nut using a 13mm socket or wrench. Do this on both sides. This provides nut to attach the bolt that secures the rear of the bumper to the frame.



3.- Before installing your bumper, in reverse reinstall the plastic lower panels, screws, and push pins.

Next take the bumper and place it over the front of the lower section of the Spyder.

As shown below, make sure to align it with the center of the nose of the Spyder. The bumper clamps over the front plastic bumper section and then the rear pushes up to align with the two Hex Spacers. **You will adjust the bumper so you can apply force to push it to the front of the Spyder as to wedge it on**, so the rear mounting tabs are back far enough for proper alignment and doing so you will see it fit snug over the front of the spyder. Once located take the supplied bolts and washer and install them using a 12mm socket or wrench with Loctite on the bolts. Your Bumper is now installed. In reverse reinstall the plastic lower panels, screws, and push pins.



4.- The bolt shown below secures the rear of the bumper skid plate to the frame using the Hex Spacer. Your Bumper is now installed.

5.- Now before reinstalling the plastic lower panels, screws, and push pins you will need to cut two small areas on the plastic panels to allow for the Bumper back tab bracket and bolt clearances. Remove the corner tab for the right-hand lower panel. You will see how much is needed to make the allowance on both panels. Right hand meaning sitting on the Spyder. Once trimmed install the panel as shown.



6.- Do the same for the left-hand lower panel as shown below. Trim the corner as shown, remove the piece and install.



Your new Bumper is now installed!



Thank you for purchasing one of our 2014-2019 RT Products. Today we know the need for accessories that compliment your Spyder, and we have met that demand with a stylish system that compliments the design of your Spyder®!

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