



**Nelson & Nelson Mfg.**  
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Installation Instructions 5-1-20

**Model SF3-GRL**  
**Front Grille Guard**

**Steps needed to install your F3 Grille Guard**



1.- Installing the new Grille Guard is simple. Only four bolts! First remove the LOWER 4 factory 6mm bolts as shown below. These are the two outside bolts each side.



Underside view of your F3

2.- With the supplied new bolts & spacers, the skid plate of the Grille Guard has 4 bolt slots. As you pace the unit to mount, place a bolt in each slot as shown below. The larger spacer goes in the front slots, the smaller in the rear. Do this for all 4 bolts and spacer. Be sure to apply Blue Loctite on each bolt.



**3.- The slots allow for alignment of the center Grille Guard with the F3 center Grille.  
Once placed in location tighten bolts.**



**Shown with Optional Driving Lights**

**Completed Install with Optional LED Driving Lights!**

**We thank you for purchasing our F3 Grille Guard. Today we know the needs for Quality Accessories,  
and we have solved that demand with a stylish system that compliments the design of your F3!**

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